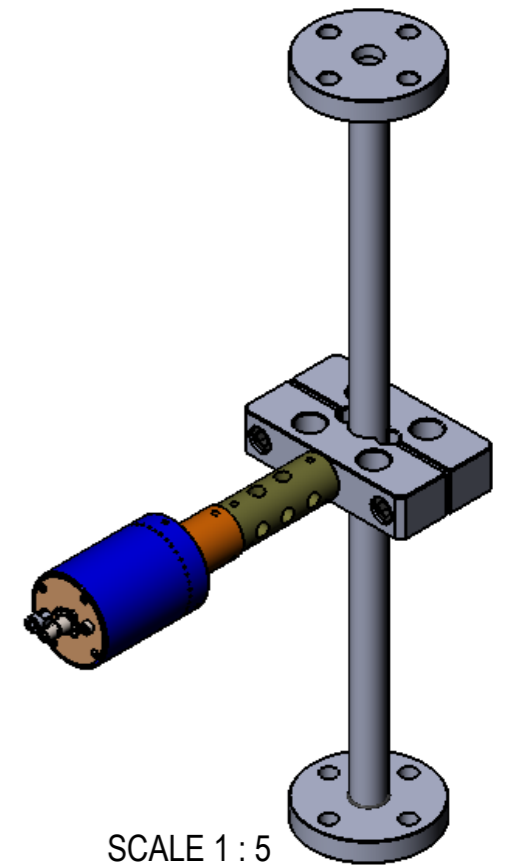
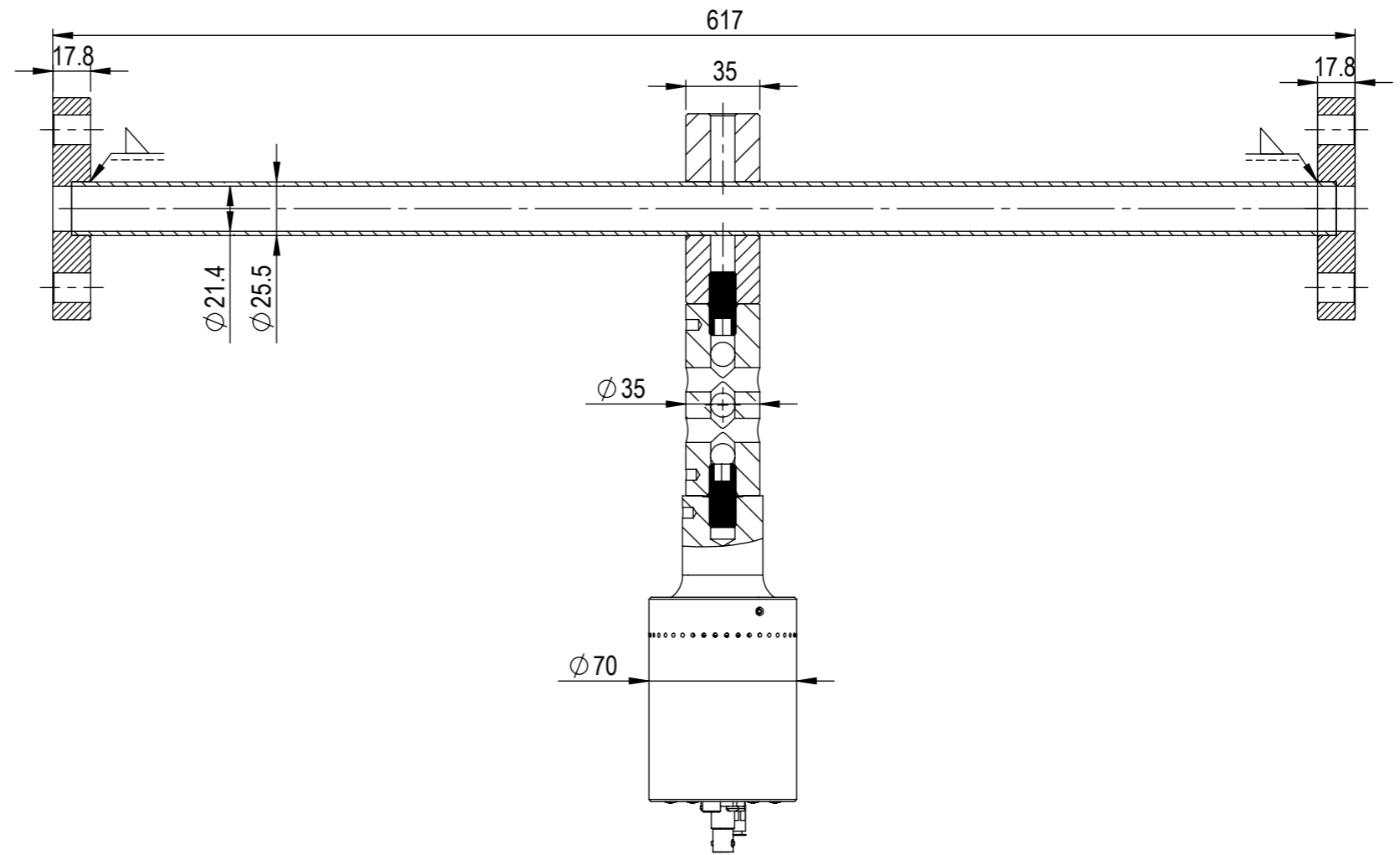
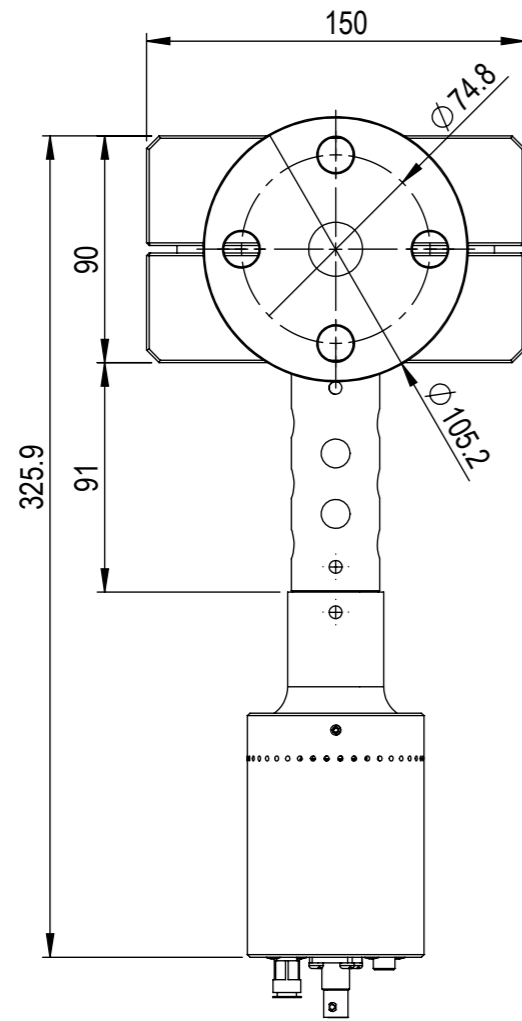


Enable 3D View

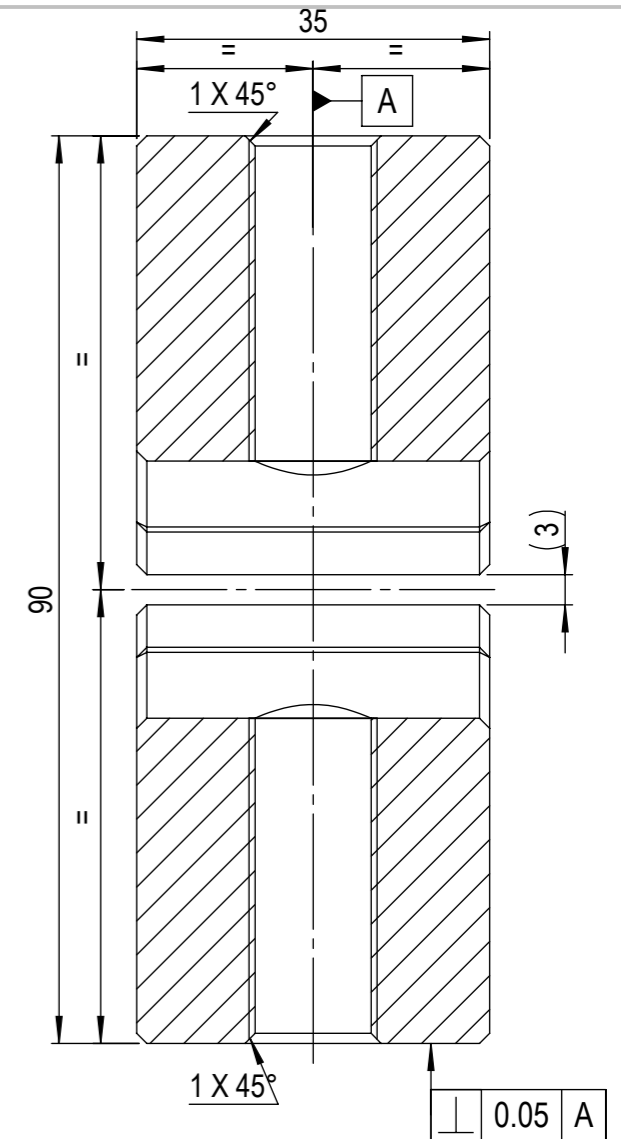
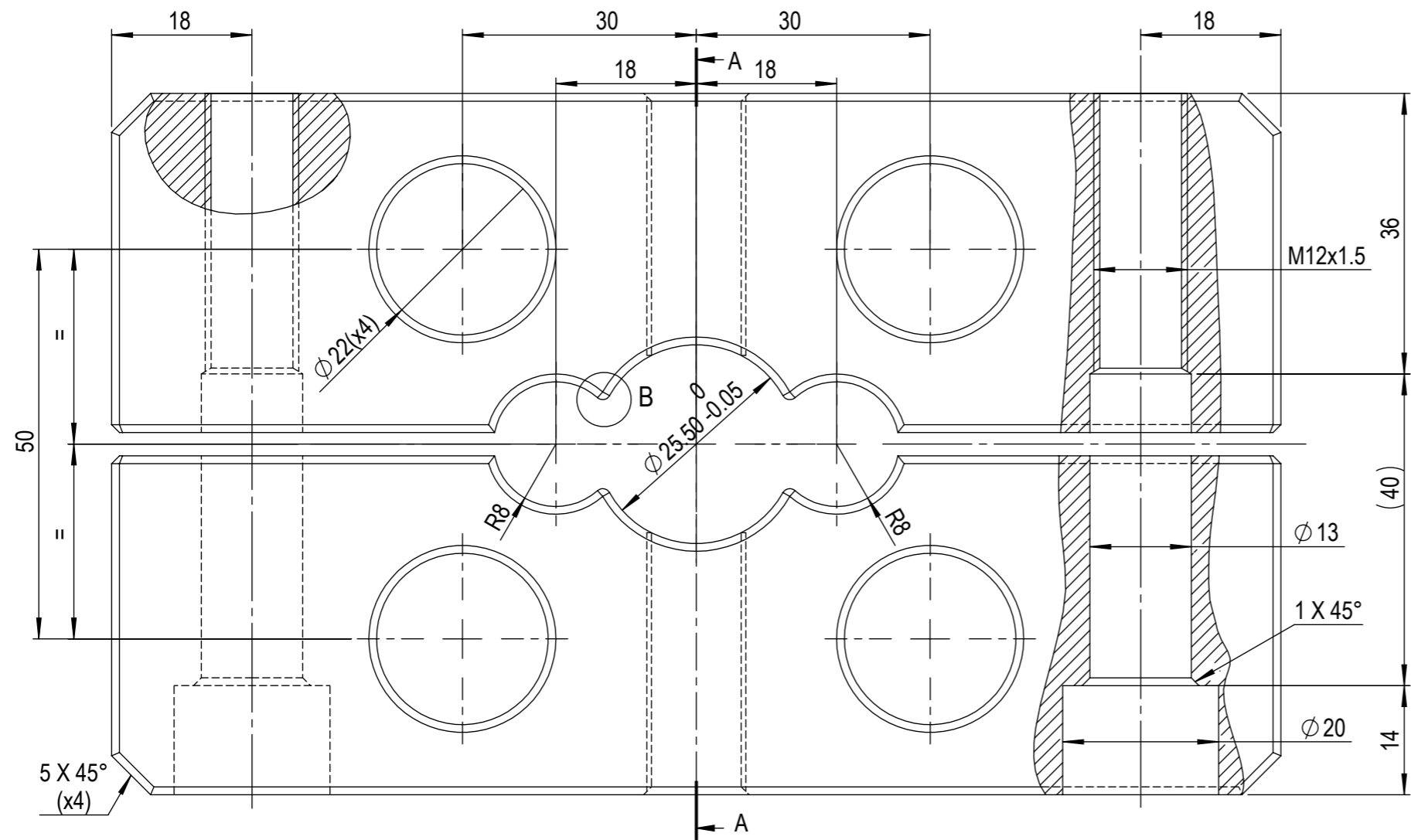
Enable 3D View



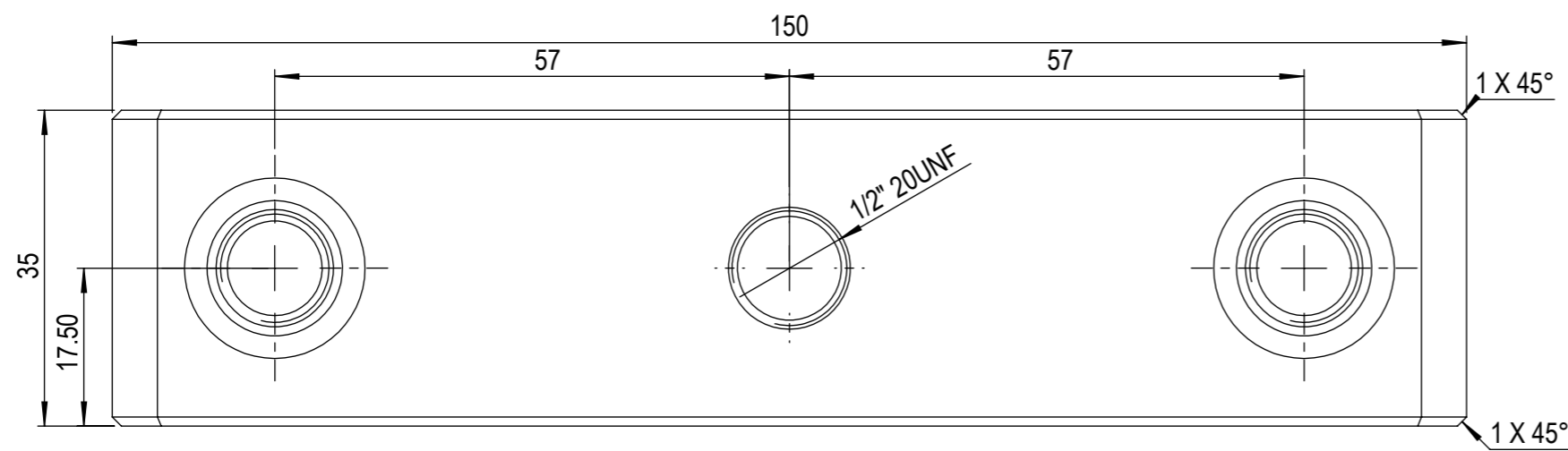
SCALE 1 : 5

PROJECT DIRECTOR M.Prokic	DATE 22.05.2014	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION					
drew H. Puga	DATE MODIFY 26.05.2014		<b>MPI-ULTRASONICS</b> MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045						
MATERIAL:									
General tolerance SN 258440									
dimension nominale (mm)	>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	<b>Umicore Clamp - On</b>		
Ecart (mm)	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5			SCALE: 1:1

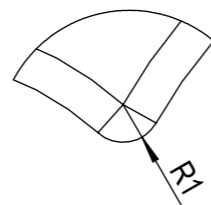
Enable 3D View



SECTION A-A  
SCALE 2 : 1.5



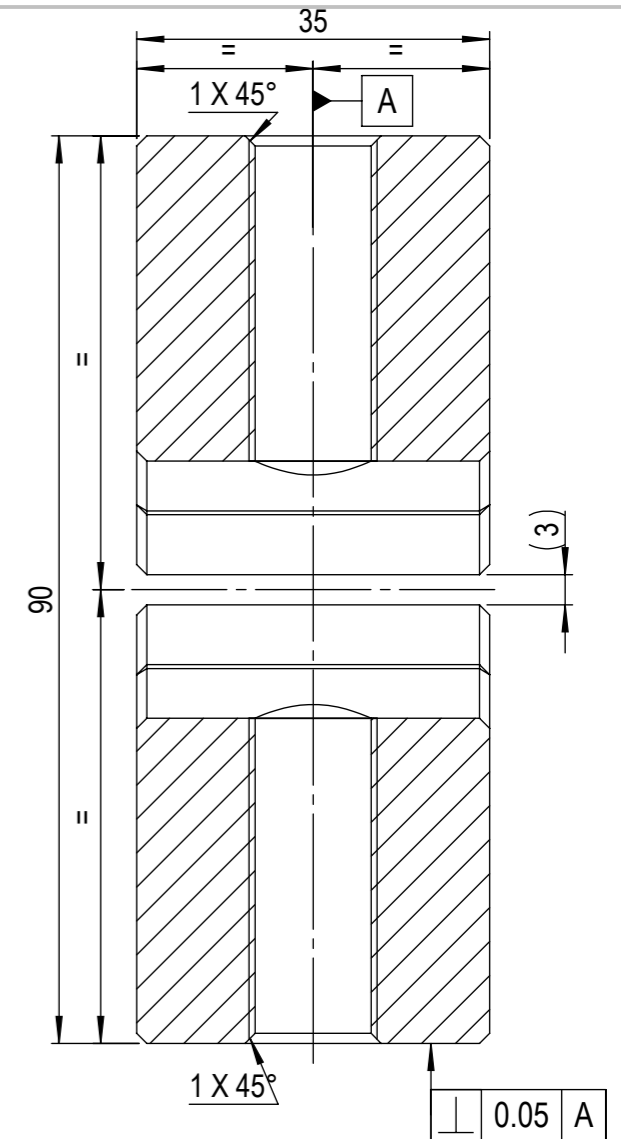
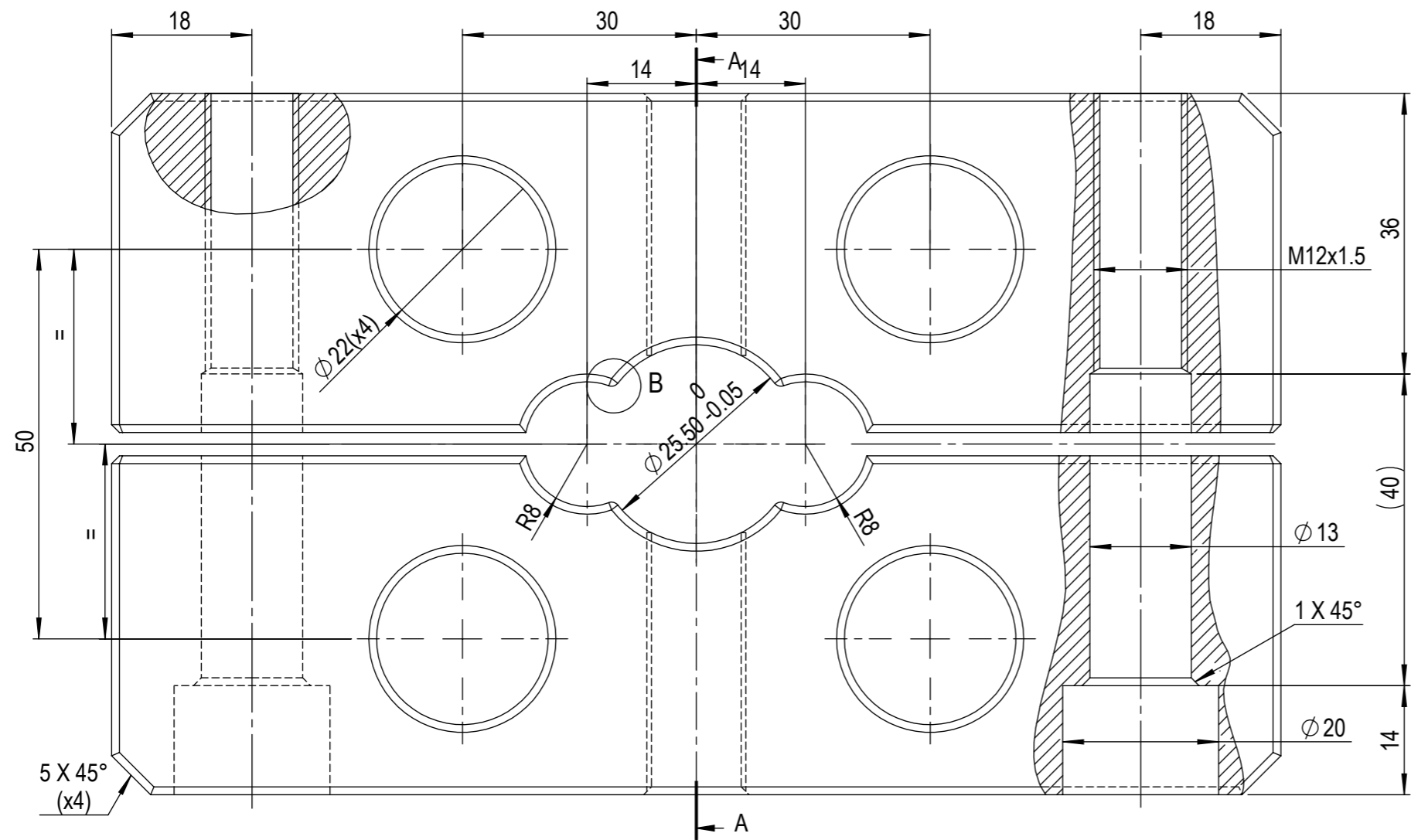
SCALE 2 : 1.5



DETAIL B  
SCALE 5 : 1

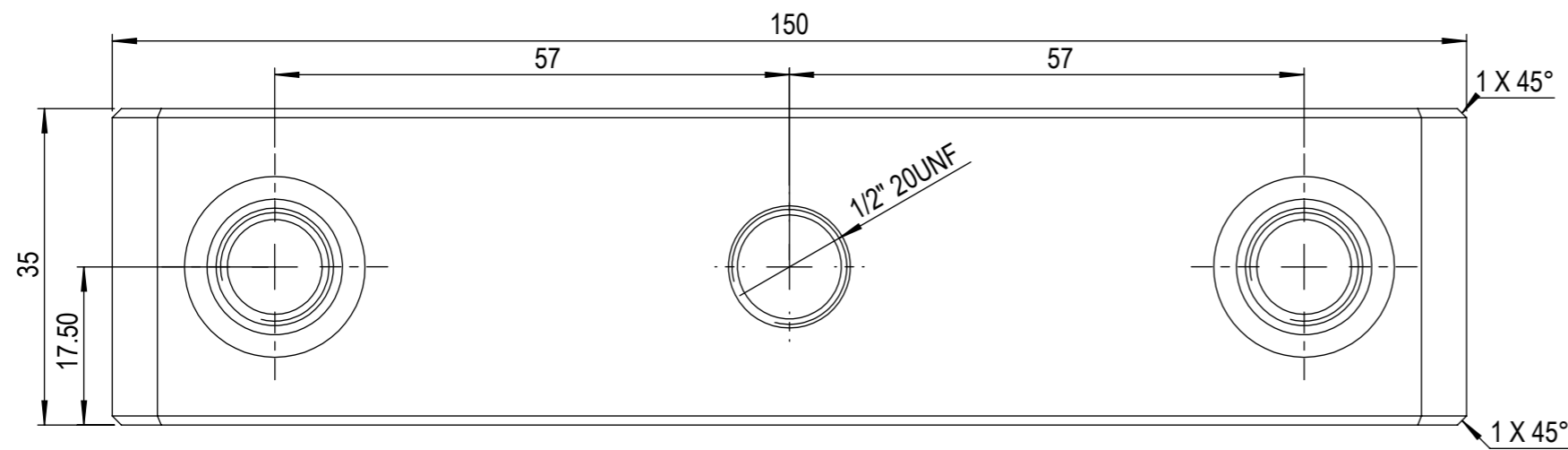
general angle 0,3...0,5  $\nabla$  N8 Ra 0,8

PROJECT DIRECTOR M.Prokic	DATE 22.05.2014	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION				
drew H. Puga	DATE MODIFY 23.06.2014		<b>MPI-ULTRASONICS</b> MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045					
MATERIAL: SS316L								
General tolerance SN 258440								
dimension nominale (mm)	>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	Pipe Clamp OD25.5x35mm	
Ecart (mm)	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	SCALE: 1:1	
							SHEET 1 OF 1	A3

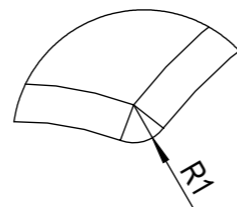


SECTION A-A  
SCALE 2 : 1.5

general angle 0,3...0,5  $\nabla$  N8 Ra 0,8



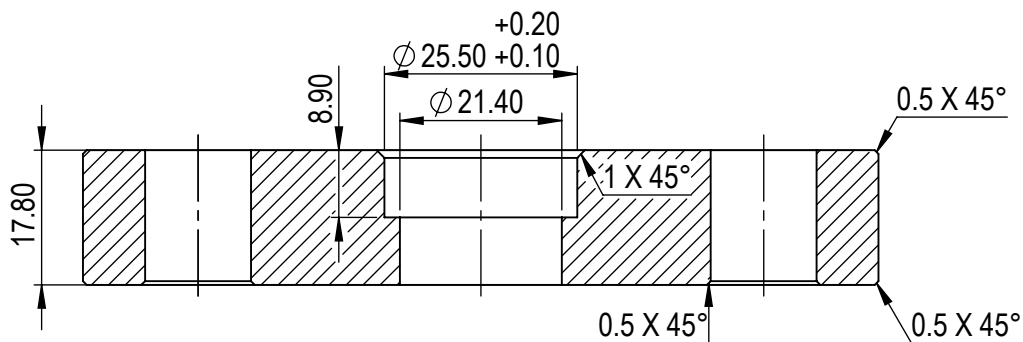
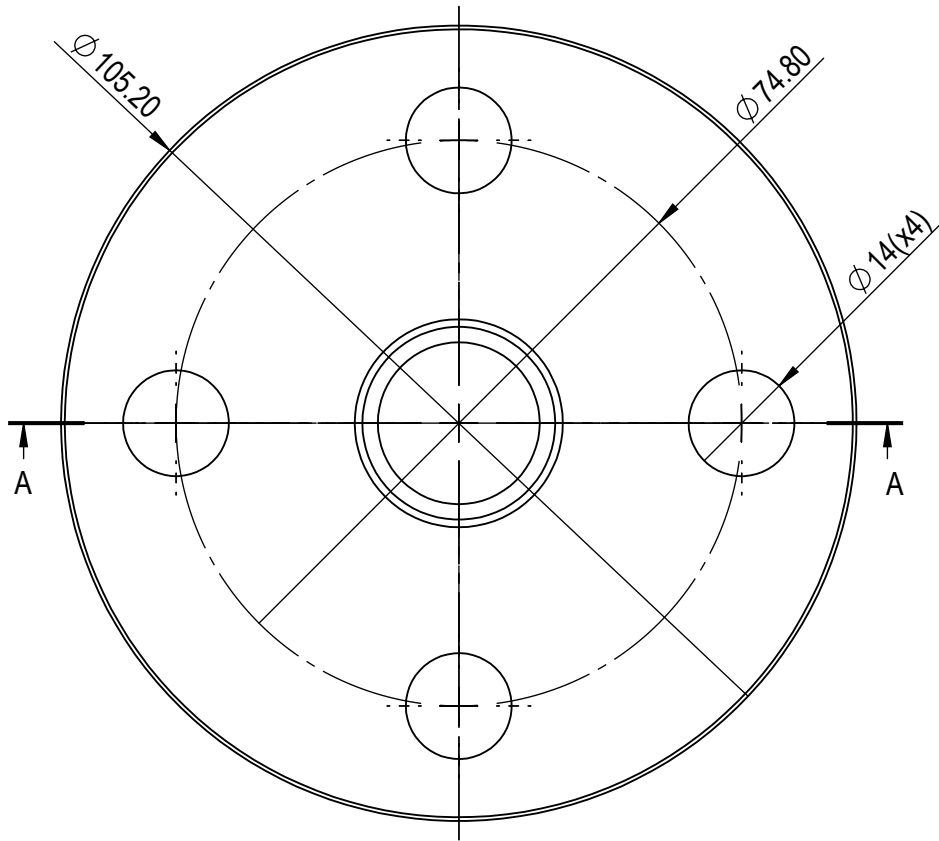
SCALE 2 : 1.5



DETAIL B  
SCALE 5 : 1

PROJECT DIRECTOR M.Prokic	DATE 22.05.2014	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION				
drew H. Puga	DATE MODIFY 23.06.2014		<b>MPI-ULTRASONICS</b> MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045					
MATERIAL: <b>Al7075</b>								
General tolerance SN 258440								
dimension nominale (mm)	>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	Pipe Clamp OD25.5x35mm	
Ecart (mm)	$\pm 0.05$	$\pm 0.1$	$\pm 0.15$	$\pm 0.2$	$\pm 0.3$	$\pm 0.5$	SCALE: 1:1	SHEET 1 OF 1
							A3	

Enable 3D View



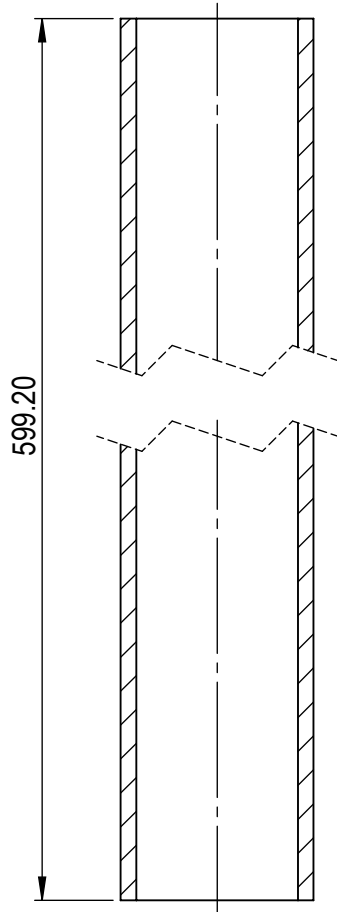
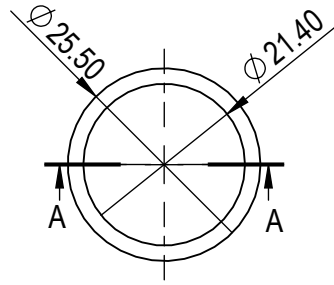
N8 / Ra 3.2

general angle 0,3...0,5

PROJECT DIRECTOR M.Prokic	DATE 27.05.2014	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION					
drew H. Puga	DATE MODIFY		<b>MPI-ULTRASONICS</b> MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045						
MATERIAL: SS									
General tolerance SN 258440									
dimension nominale (mm)	>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	Flanges		
Ecart (mm)	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	SCALE: 2:1	SHEET 1 OF 1	A4



Enable 3D View



SECTION A-A  
SCALE 1 : 1

$\nabla$  N8 / Ra 3.2

general angle 0,3...0,5

PROJECT DIRECTOR M.Prokic	DATE 27.05.2014	DEBUR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING	REVISION			
drew H. Puga	DATE MODIFY		<b>MPI-ULTRASONICS</b> MARAIS 36 2400 Le Locle Switzerland e-mail : mpi@mpi-ultrasonics.com phone +41 (0) 32 9314045				
MATERIAL: 1.4571							
General tolerance SN 258440							
dimension nominale (mm)	>3 ...6	>6 ...30	>30 ...120	>120 ...400	>400 ...1000	>1000 ...2000	Tube_OD25.5xID21.4
Ecart (mm)	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	SCALE: 2:1
						SHEET 1 OF 1	A4